

Address: No2469. Binhai Sixth Road, Economic-Technological Development Area, Wenzhou,China

Post Code:325000

Tel:+86-0577-88056888 Max:+86-0577-88056999

Copyright@2017 XKGK

Technical Support Tel:+86-13656518258 Email:jay@zjxkgk.cc

Email:echo@zjxkgk.cc

XKGK Products Services please visit and contact us: www.zjxkgk.cc

Service, Sales Tel:+86-18858717208

Dealer Management Tel:+86-13868510768 Email:lena@zjxkgk.cc











# **ZheJiang Hico Industrial Equipment Co.,Ltd**

Professional sanitary valves&fittings supplier, supply and marketing worldwide

**Sanitary Strainer** 

# XKGK brand Move forward with Quality



ZheJiang Hico Industrial Equipment Co.,Ltd is a design development,manufacturing and sales Service company,we are a professional valve fittings suppliers,we had over 25 year design, Sales and manufacturing experience.

Zhejiang Hico industary located in the" China Valve City", Wenzhou City. Binhai Industary Zone, Where is the most biggest Industry Zone in Wenzhou.

Hico specializes in designing, producing and selling high-precision sanitary valve, butterfly valves, Diaphragm valve, check valves, sample valve, sanitary fittings, sanitary unions, tri-clamp unions, elbows, tees and all kinds of valves and pipeline connectors. They are widely used in food, beverage, pharmaceutical, bio engineering, water treatment, and other industries.

All of our products are strictly designed and manufactured according to international standards, such as DIN, SMS, 3A, IDF, ISO and RJT. The quality meets the full requirements of GMP, ISO9001 and CE safety standards. Our products are well recognized by clients in Europe, South America, North America, Southeast Asia, the Middle East countries and so on.

Honestly, quality and development are our company culture. HICO people always perfectly combine the high-quality materials, sophisticated designs, strict manufacture process with a quality assurance system, and try our best to offer the best and high-quality products to our customers.

# How XKGK manufacture" Strainer "



## Application:

Filter series is a kind of sanitary filter, mainly used for filtering liquid with solid particles, protect the pump, instruments and other devices to work properly.

Because of its reasonable structured, filtration and seal ability strong, pressure loss of small and easy maintenance and other characteristics, widely used in wine, beverage, pharmaceutical, etc.







## Work Principle:

When with lafter solid particles or impurity of media through the filter, these laFTer solid particles and impurities will be filtered and stay in certain specification filter inside, thus preventing the solid particles and impurities into subsequent pipes, filtered medium cfuteion by export outflow, achieve the requirement.





## Standard Design

XKGK can provide Y type filter, welding and thread, clamp etc connection mode through filters. When filter need cleaning or filter damage: Y type filter only take down by any joint, remove filter core, it can be cleaned or change, Welding straight-through filters that need to be removed, then remove cores, clean or replace, reinstall the proudct can be used.



# Sanitary Strainer



## **Material:**

Steel parts: 304 or 316L Seal: EPDM (with standard) or NBR (optional)

# **Technical parameter:**

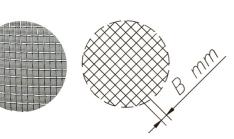
Work pressure: 0~10 bar

Work temperature: -20~ +135 °C

(EPDM as seal)

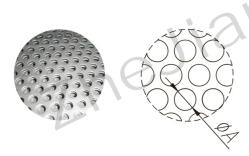
Temperature range: -10°C to 250°C

# Screen: Metal Mesh



| Mesh | B (mm) | Useful surface (%) |
|------|--------|--------------------|
| 30   | 0.55   | 48                 |
| 40   | 0.40   | 46                 |
| 60   | 0.30   | 52.6               |
| 80   | 0.20   | 42                 |
| 100  | 0.15   | 36.2               |
| 165  | 0.10   | 45.4               |

# Screen: Perforated Plate



| A(mm) | Useful surface (%) |
|-------|--------------------|
| 0.5   | 15                 |
| 1     | 28                 |
| 1.5   | 33                 |
| 2     | 30                 |
| 3     | 33                 |
| 5     | 46                 |

# Side Entry Bag Filter

- Usage:for Built-in Filter Tank
- Installation:Built-in Filter
- Filtering Level:Five Stage Filter
- ◆ Feature:Front
- ◆ Type:Washing Strainer
- Flow:Common

| Connection of shell        | Flange  |
|----------------------------|---|
| N1、N2 In-outlet            | Flange, Tri-clamp, Thread   |
| N3 Pressure gauge (option) | 1.5°Tri-clamp<br>(1#Bag/2#Bag)<br>M14×1.5Female thread<br>(3#Bag/4#Bag) |
| N4Vent valve (option)      | 1/4" Male thread  |

## Surface Finish

| Finish type         | Mechanical / Electrolytical polishin<br>Sand blasting  |
|---------------------|--|
| Polishing precision | 0.6 µ m Inner surface Ra ≤ 0.6 µ m<br>0.8 µ m Outside surface Ra ≤ 0.8 µ m<br>0.6 µ m Basket 0.6 µ m |

### **Dimension Parameters**

|                                      | Mold cover |       | Cover |       |
|--------------------------------------|------------|-------|-------|-------|
|                                      | 1#bag      | 2#bag | 3#bag | 4#bag |
| A: Total height                      | 990        | 1365  | 525   | 635   |
| B: The distance from inlet to center | 1          | 47    | S     | 92    |
| C: Shell diameter                    | Ф204       | Φ204  | Ф114  | Ф114  |
| D1: The height from inlet to ground  | 835        | 1205  | 445   | 555   |
| D2: The height from outlet to ground | 2          | 50    | 3     | 00    |
| In-outlet N1、N2 Size                 | 1.5        | 5"或2" | 1"9   | 戊1.5" |
| E: Stabilizer blade                  | 500        | 800   | 300   | 400   |
| Max flow m³/h                        | 20         | 40    | 6     | 12    |

The above–mentioned data is the standard, it can customize according to customer's requirements.

## **Selection Table**

| [Qty. of Bag Filter] | [ Model of Bag Filter ] | [Shell Material] | [In-outlet connection] | [ O-ring ]  |
|----------------------|-------------------------|------------------|------------------------|-------------|
| 1P                   | 28                      | 4                | F                      | E           |
| 1P=1 Pc 1            | 1S=1 #Bag: Φ180 x 430   | 4= 304           | F= Flange              | E= EPDM     |
|                      | 2S=2 #Bag: Φ180x 810    | 6= 316L          | K=Tri-clamp            | P= PTFE     |
|                      | 3S=3 #Bag: Φ105 x 230   |                  | L=Thread               | V= Viton    |
|                      | 4S=4 #Bag: Φ105x 380    |                  |                        | S= Silicone |



# **Sanitary Strainer**



# **+** Top Entry Bag Filter

- ◆ Feature:Front
- ◆ Type:Washing Strainer
- Flow:Common

- ◆ Usage:for Built-in Filter Tank
- Filtering Level:Five Stage Filter
- ◆ Installation:Built-in Filter



| Connection of shell        | Flange   |
|----------------------------|--|
| N1、N2 In-outlet            | Flange, Tri-clamp, Thread                              |
| N3 Pressure gauge (option) | M14 × 1.5<br>M14 × 1.5 Female thread<br>(3#Bag /4#Bag) |
| N4Vent valve (option)      | 1/4"Male thread  |



| Finish type         | Mechanical / Electrolytical polishing<br>Sand blasting   |
|---------------------|--|
| Polishing precision | 0.6 µ m Inner surface Ra≤0.6 µ m<br>0.8 µ m Outside surface Ra≤0.8 µ m<br>0.6 µ m Basket 0.6 µ m |

|                                      | Co    | ver   |
|--------------------------------------|-------|-------|
|                                      | 1#bag | 2#bag |
| A: Total height                      | 790   | 1110  |
| B: The distance from inlet to center | 2     | 75    |
| C: Shell diameter                    | Φ204  | Φ204  |
| D1: The height from inlet to ground  | 620   | 940   |
| D2: The height from outlet to ground | 2     | 00    |
| In-outlet N1、N2 Size                 | 1.5   | 或2"   |
| E: Stabilizer blade                  | 550   | 700   |
| Max flow m³/h                        | 20    | 40    |

| Qty. of Bag Filter ] | [Model of Bag Filter] | [Shell Material] | [In-outlet connection] | [ O-ring ]  |
|----------------------|-----------------------|------------------|------------------------|-------------|
| 1P                   | 2S                    | 4                | F                      | E           |
| 1P=1 Pc              | 1S=1#Bag: Φ180 x 430  | 4= 304           | F= Flange              | E= EPDM     |
|                      | 2S=2 #Bag: Φ180x 810  | 6= 316L          | K=Tri-clamp            | P= PTFE     |
|                      | 3S=3 #Bag: Φ105 x 230 |                  | L=Thread               | V= Viton    |
|                      | 4S=4 #Bag: Φ105x 380  |                  |                        | S= Silicone |

www.zixkgk.cc

SANITARY STRAUNER

# **+** Top Entry Bag Filter

XKGK Multi bags filter, for some coarse filtration and pre-filteration process. XKGK Standard No. 01 bag or 02 bag, the standard model for 2 ~ 12 bags, and the maximum production customized to 24 bags can basically meet the requirements of various types of flow.

## Feature:

- ◆ Large flow, Long service life.
- ◆The unique three-point clamp device ensures good sealing and avoid liquid side leakage
- ◆The filter housing can add swing arm and the eyebolt or quick-open design, operating conveniently and economically.
- ◆Food and beverage; bio engineering and pharmaceutical; petrochemical and chemical; automobile manufacturing; petroleum and natural gas; electronic and natural gas; coating, paint, printing ink; nuclear power and thermal power and waste water filtration; liquid and gas purification of liquid and gas.

# **Application**

- ◆Compact designcan reduce occupied space and the loss of liquid.
- ◆Side entry and bottom out ensure that liquid medium can be completely discharged, the tangential position outlet, discharging pollution thoroughly, is convenient to be operating.











**Sanitary Strainer** 

XKGK Single Fluid Sanitary Filter is high quality sanitary grade filter which service for small flow rate.

XKGK Single Fluid Sanitary Filter have excellent surface treatment and the maximal corrosion-resistantin order to prevent the bacterial contamination. The unique structure of the sanitary filter housing ensures inside and outside surface have no dead corner and conforms to the requirements of GMP, The filter housing can be completely disassembled and washed, easy to operate.

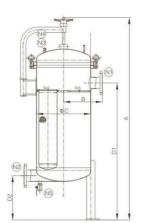


- ◆The high level of Polishing, inner surface ≤ 0.3 um Ra, outside surfacecan meet 0.4 um.It is absolute hygienic levelpolishing
- ◆Using strong Quick-open design, the highest operate pressure up to 1.0MPa
- ◆Special vent valve and drain valve: thread sleeve and the tower joint keep separate, the connect hose can not rotate during pressure release and fluid discharge
- ◆The legs of filter using strengthening screwis not easy to slide, more durable; the bottom of the legs can installadjusting screws and can adjust the height of the filter. It is convenient to use.

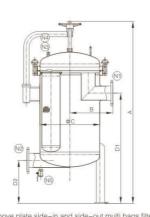












### **Operating Conditions**

| Max operating pressure   | 1.0MPa |
|--------------------------|--------|
| Max operating temperture | 150℃   |

Surface Finish

| Finish type         | Mechanical / Electrolytical polishing<br>Sand blasting   |
|---------------------|--|
| Polishing precision | 0.6 µ m Inner surface Ra≤0.6 µ m<br>0.8 µ m Outside surface Ra≤0.8 µ m<br>0.6 µ m Basket 0.6 µ m |

### Material

| Shell            | 304、316L                    |
|------------------|-----------------------------|
| Eyebolt          | 304                         |
| Stabilizer blade | 304                         |
| O-ring           | EPDM, PTFE, Viton, Silicone |

#### Connection

| Connection of shell        | Flange                    |
|----------------------------|---------------------------|
| N1、N2 In-outlet            | Flange, Tri-clamp, Thread |
| N3 Pressure gauge (option) | 1/2* Female thread        |
| N4Vent valve (option)      | 1/2" Male thread          |
| N5 Drain valve (option)    | 1/2" Male thread          |
| $\overline{}$              |                           |

#### **Dimension Parameters**

|                                      | 2F      | 2P2S    |         | 4P2S    |         | 6P2S    |  |
|--------------------------------------|---------|---------|---------|---------|---------|---------|--|
|                                      | 花板上侧进底出 | 花板下侧进侧出 | 花板上侧进底出 | 花板下侧进侧出 | 花板上侧进底出 | 花板下侧进侧出 |  |
| A: Total height 1表)                  | 1880    | 1530    | 2030    | 1600    | 2130    | 1700    |  |
| B: The distance from inlet to center | 3       | 00      | 360     | 400     | 440     | 450     |  |
| C: Shell diameter                    | Ф       | 400     | Φ500    | Ф550    | Ф       | 650     |  |
| D1: The height from inlet to ground  | 1330    | 950     | 1425    | 975     | 1480    | 1000    |  |
| D2: The height from outlet to ground | 3       | 00      | 400     | 350     | 4       | 00      |  |
| N1、N2: In-outlet N1、N2 size          | 14      | 4"      | 4       | 4"      |         | 5"      |  |

## **Selection Table**

| [ Qty. of | Bag Filter ] | [ Model of Bag Filter ] | [Shell Material] | [In-outlet connection] | [ O-ring ]  |
|-----------|--------------|-------------------------|------------------|------------------------|-------------|
|           | 3P           | 28                      | 4                | F                      | E           |
| 2P=2 Pc   | 7P=7 Pc      | 1S=1#Bag: Φ180 x 430    | 4= 304           | F= Flange              | E= EPDM     |
| 3P=3 Pc   | 9P=9 Pc      | 2S=1#Bag: Φ180x810      | 6= 316L          | K= Tri-clamp           | P= PTFE     |
| 4P=4 Pc   | 12P=12Pc     |                         |                  | L= Thread              | V= Viton    |
| 6P=6 Pc   |              |                         |                  |                        | S= Silicone |







| Max operating pressure   | 0.6MPa、1.0MPa                                 |
|--------------------------|---|
| Max operating temperture | 150℃  |
| Disinfect                | Online or steam sterilization:<br>121°C/30min |

#### Material

| Shell                        | 304、316L                    |
|------------------------------|-----------------------------|
| Vent/ Drain valve            | 304                         |
| Quick-open, Stabilizer blade | 304                         |
| O-ring                       | EPDM, PTFE, Viton, Silicone |

#### Connection

| Connection of shell        | Tri-clamp        |
|----------------------------|------------------|
| N1、N2 In-outlet            | Tri-clamp        |
| N3 Pressure gauge (option) | 1.5" Tri-clamp   |
| N4Vent valve (option)      | M6 Thread        |
| N5 Drain valve (option)    | M6 Thread        |
| Cartridges connection      | 222type, 226type |

#### Surface Finish

| Finish type         | Mechanical / Electrolytical polishing<br>Sand blasting                 |
|---------------------|--|
| Polishing precision | 0.3 µ m Inner surface Ra≤0.3 µ m<br>0.4 µ m Outside surface Ra≤0.4 µ m |

#### **Dimension Parameters**

Single fluid sanitary filter housing(222type、226type)

|   |     | 1Pc    |     |
|---|-----|--------|-----|
|   | 10" | 10°    | 10" |
| A: Total height                               | 625 | 625    | 625 |
| B: The distance from inlet to center          |     | 110    |     |
| C: Shell diameter                             |     | Φ101.6 |     |
| D: N1, N2 The height from in-outlet to ground |     | 170    |     |
| In-outlet N1、N2 Size                          |     | 1*     |     |

The above-mentioned data is the standard, it can customize according to customer's requirements

### **Selection Table**

| Qty. of Bag Filter ] | [Model of Bag Filter] | [Cartridges connection] | [ Shell Material ] | [In-outlet connection] | [ O-ring ]  |
|----------------------|-----------------------|-------------------------|--------------------|------------------------|-------------|
| 1R                   | 20                    | S                       | 4                  | K                      | E           |
| 1R=1Pc               | 10=10" Cartridge      | S=226Type               | 4= 304             | K= Tri-clamp           | E= EPDM     |
|                      | 20=20" Cartridge      | T=222Type               | 6= 316L            |                        | P= PTFE     |
|                      | 30=30" Cartridge      |                         |                    |                        | V= Viton    |
|                      | 40=40" Cartridge      |                         |                    |                        | S= Silicone |

# Multi Fluid Sanitary Filter

**Sanitary Strainer** 

XKGK Multi Fluid Sanitary Filter can meet requirement of medium & small flow rate.

The structure design and manufacture in accordance with the sanitary grade. It's no dead corner, meet "GMP" standard, easy to clean, drain thoroughly, no residual liquid.

For the application of some very harsh cleaning, the filter plate made of detachable, full angle cleaning

## Feature:

- ◆ The ultra high level of polishing, the inner surface polished to 0.3um Ra. the outer surface to reach 0.4um, the absolute hygienic level polishing.
- ◆The vent valve can choose quick-open, can completely disassembled and no dead corner of cleaning.
- ◆Small specification filter installation adjusting nut at the bottom of the Stabilizer blade, can adjust the height of the filter, easy to use

# **Application**

- ◆ Pharmaceutical industry: all kinds of antibiotics and other liquid filtration.
- ◆ Food and beverage industry: wine ,mineral water, drinking water filtration.







10







| Max operating pressure   | 0.6MPa、1.0MPa                              |
|--------------------------|--|
| Max operating temperture | 150℃                                       |
| Disinfect(sanitation)    | Online or steam sterilization: 121°C/30min |

#### Material

| 304、316L                    |
|-----------------------------|
| 304、316L                    |
| 304                         |
| EPDM, PTFE, Viton, Silicone |
|                             |

#### Connection

| Connection of shell        | Tri-clamp, Flange  |  |  |
|----------------------------|--|--|--|
| N1、N2 In-outlet            | Tri-clamp  |  |  |
| N3 Pressure gauge (option) | 1.5" Tri-clamp   |  |  |
| N4Vent valve (option)      | 1/2°Tri-clamp/M6 Thread                                      |  |  |
| N5 Drain valve (option)    | 1/2" Tri-clamp   |  |  |
| Cartridges connection      | 222type、226 type (sanitation)<br>DOE type (industrial-grade) |  |  |

### Surface Finish

| Finish type         | Mechanical / Electrolytical polishing Sand blasting                    |
|---------------------|--|
| Polishing precision | 0.3 µ m Inner surface Ra≤0.3 µ m<br>0.4 µ m Outside surface Ra≤0.4 µ m |

# Industrial grade multi fluid sanitary filter (DOE type)

#### **Dimension Parameters**

(222type, 226type)

|   | 3R(4R) |      |      | 5R(6R) |     |      |      | 7R(8R) |     |      |      |      |
|---|--------|------|------|--------|-----|------|------|--------|-----|------|------|------|
|   | 10"    | 20"  | 30"  | 40"    | 10" | 20"  | 30"  | 40"    | 10" | 20"  | 30"  | 40"  |
| A: Total height                                   | 760    | 1010 | 1260 | 1510   | 780 | 1030 | 1280 | 1530   | 805 | 1055 | 1305 | 1555 |
| B: The distance from inlet to center              |        | 1    | 60   |        |     | 16   | 60   |        |     | 20   | 00   |      |
| C: Shell diameter                                 |        | Φ    | 204  |        |     | Ф    | 235  |        |     | Φ    | 273  |      |
| D: The height from in-outlet N1, N2 to the ground |        | 2    | 00   |        |     | 2    | 00   |        |     | 20   | 00   |      |
| In-outlet N1、N2 size                              |        | 1.   | .5"  |        |     | 2    | 2"   |        |     | 2.   | .5*  |      |

### The above-mentioned data is the standard, it can customize according to customer's requirements

#### **Selection Table**

| [ Qty. of Bag Filter ] | [ Model of Bag Filter ] | [ Cartridges connection ]  | [ Shell Material ] | [In-outlet connection] | [ O-ring ]  |
|------------------------|-------------------------|----------------------------|--------------------|------------------------|-------------|
| 5R                     | 20                      | S                          | 4                  | K                      | E           |
| 3R=3 Pcs               | 10=10" Cartridge        | S=226type (sanitary grade) | 4= 304             | K= Tri-clamp           | E= EPDM     |
| 5R=5 Pcs               | 20=20" Cartridge        | T=222type (sanitary grade) | 6= 316L            |                        | P= PTFE     |
| 7R=7 Pcs               | 30=30" Cartridge        | D=DOE (industrial grade)   |                    |                        | V= Viton    |
| 9R=9 Pcs               | 40=40" Cartridge        |                            |                    |                        | S= Silicone |
| 12R=12Pcs              |                         |                            |                    |                        |             |

# Precision Liquid Filter

**Sanitary Strainer** 

XKGK Precision liquid filter is a large flow and multi cartridges sanitary liquid filter, can meet the requirements of different sizes of flow rate. The structure design and manufacture is in accordance with the sanitary grade. There is no dead corner, meeting "GMP" standard. This product is easy to clean, draining thoroughly, no residual liquid.

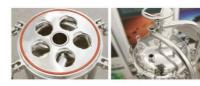
For strict cleaning application, the filter face plate can be designed to be disassembled to achieve full angle cleaning

## Feature:

- The ultra high level of polishing, the inner surface polished to 0.3µm Ra. the outer surface to reach 0.4µm, the absolute hygienic level polishing.
- ◆ Dealing with large flow, compact design saves space
- ◆The design of side in bottom out ensures that the particles can be completely removed .At the same time, tangent outlet makes sewage discharged thoroughly, and workersoperate easily.
- ◆Formore than 15 cartridges filter housing, the swing arm and eyeboltor quick open are optional design tooperate easily. Also it is aeconomical and

# **Application**

- ◆Pharmaceutical industry: all kinds of antibiotics and other liquid filtration.
- ◆ Food and beverage industry: wine ,mineral water, drinking water filtration.

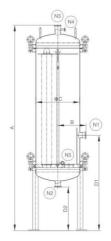


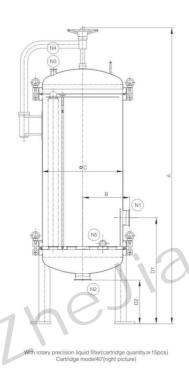


12 sani

**13** 







### **Operating Conditions**

| Max operating pressure   | 0.6MPa、1.0MPa                                 |
|--------------------------|---|
| Max operating temperture | 150°C   |
| Disinfect                | Online or steam sterilization:<br>121°C/30min |

## Material

| Shell             | 304、316L                    |
|-------------------|-----------------------------|
| Vent/ Drain valve | 304、316L                    |
| Eyebolt           | 304                         |
| Stabilizer blade  | 304                         |
| O-ring            | EPDM, PTFE, Viton, Silicone |

### Surface Finish

| Finish type         | Mechanical / Electrolytical polishing Sand blasting                        |
|---------------------|--|
| Polishing precision | 0.3 µ m Inner surface Ra ≤ 0.3 µ m<br>0.4 µ m Outside surface Ra ≤ 0.4 µ m |

| Connection of shell        | Flange ( Eyebolt)   |
|----------------------------|---|
| N1、N2 In-outlet            | Tri-clamp   |
| N3 Pressure gauge (option) | 1.5°Tri-clamp   |
| N4Vent valve (option)      | 1/2"Tri-clamp (less than 12pcs) 1.5"Tri-clamp (more than 15pcs)               |
| N5 Drain valve (option)    | 1/2* Tri-clamp(3R) 3/4* Tri-clamp(5pcs to12pcs) 1* Tri-clamp(more than 15pcs) |
| Cartridges connection      | 222type, 226type  |

# Sanitary Strainer



## Selection Table

| [ Qty. of E | Bag Filter ] | [Model of Bag Filter ] | [Cartridges connection] | [Shell Material] | [In-outlet connection] | [O-ring]    |
|-------------|--------------|------------------------|-------------------------|------------------|------------------------|-------------|
| 1           | 12R          | 20                     | S                       | 4                | К                      | E           |
| 3R=3 Pcs    | 21R=21Pcs    | 20=20" Cartridge       | S=226 Type              | 4= 304           | K= Tri-clamp           | E=EPDM      |
| 5R=5 Pcs    | 24R=24Pcs    | 30=30" Cartridge       | T=222 Type              | 6= 316L          |                        | P=PTFE      |
| 7R=7 Pcs    | 36R=36Pcs    | 40=40" Cartridge       |                         |                  |                        | V= Viton    |
| BR=8 Pcs    | 42R=42Pcs    |                        |                         |                  |                        | S= Silicone |
| 9R=9 Pcs    | 48R=48Pcs    |                        |                         |                  |                        |             |
| 12R=12 Pcs  | 56R=56Pcs    |                        |                         |                  |                        |             |
| 15R=15 Pcs  |              |                        |                         |                  |                        |             |

| mension Parameters                   |              |                 |             |                 |                 |          |  |
|--------------------------------------|--------------|-----------------|-------------|-----------------|-----------------|----------|--|
|                                      |              | 3R(4R)          |             |                 | 5R(6R)          |          |  |
| 1111                                 | 20"          | 30"             | 40"         | 20"             | 30"             | 40"      |  |
| A: Total height                      | 1123         | 1373            | 1623        | 1145            | 1395            | 1645     |  |
| B: The distance from inlet to center |              | 142             |             |                 | 165             |          |  |
| C: Shell diameter                    |              | Ф204            |             |                 | Ф 250           |          |  |
| D1: The height from inlet to ground  |              | 540             |             |                 | 660             |          |  |
| D2: The height from outlet to ground |              | 300             |             |                 | 300             |          |  |
| In-outlet N1、N2 size                 |              | 1.5"/2"         |             |                 | 1.5"/2"/2.5"    |          |  |
|                                      |              | 7R              |             |                 | 8R              |          |  |
|                                      | 20°          | 30"             | 40"         | 20"             | 30"             | 40"      |  |
|                                      | 1145         | 1395            | 1645        | 1170            | 1420            | 1670     |  |
|                                      | 176.5        |                 |             | 190             |                 |          |  |
|                                      |              | Ф273            |             | Ф300            |                 |          |  |
|                                      |              | 660             | 660         |                 |                 |          |  |
|                                      |              | 300             |             | 300             |                 |          |  |
|                                      | 1.5"/2"/2.5" |                 |             | 1.5"/2"/2.5"/3" |                 |          |  |
|                                      |              | 9R(10R)         |             |                 | 12R(11R)        |          |  |
|                                      | 20°          | 30"             | 40"         | 20"             | 30°             | 40"      |  |
|                                      | 1170         | 1420            | 1670        | 1170            | 1420            | 1670     |  |
|                                      |              | 202.5           |             | 215             |                 |          |  |
|                                      |              | Ф325            |             | Ф350            |                 |          |  |
|                                      |              | 660             |             | 660             |                 |          |  |
|                                      |              | 300             |             | 300             |                 |          |  |
|                                      |              | 1.5"/2"/2.5"/3" |             |                 | 1.5"/2"/2.5"/3" |          |  |
|                                      | 15R(18R)     | (21R)           | 24R(27/30R) | (36R)           | (42R)           | 48R(54R) |  |
|                                      | 40"          | 40"             | 40"         | 40"             | 40"             | 40"      |  |
|                                      | 1947         | 1959            | 2026        | 2036            | 2044            | 2067     |  |
|                                      | 240          | 265             | 290         | 315             | 340             | 365      |  |
|                                      | Φ400         | Φ450            | Ф 500       | Φ550            | Φ600            | Ф 650    |  |
|                                      | 682          | 694             | 714         | 729             | 734             | 744      |  |
|                                      |              | 300             |             |                 | 300             |          |  |
|                                      |              | 3"/3.5"/4"      |             |                 | 3"/3.5"/4"      |          |  |

The above–mentioned data is the standard, it can customize according to customer's requirements.

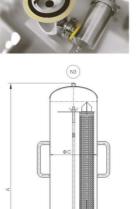


# Gas(Steam) Filter Housing









## **Operating Conditions**

| Max operating pressure   | 0.6MPa、1.0MPa                  |  |
|--------------------------|--------------------------------|--|
| Max operating temperture | 150℃                           |  |
| Disinfect                | Online or steam sterilization. |  |

#### Material

| Shell       | 304、316L                    |
|-------------|-----------------------------|
| Drain valve | 304、316L                    |
| O-ring      | EPDM, PTFE, Viton, Silicone |

#### Connection

| Connection of shell        | Flange, Tri-clamp                |
|----------------------------|----------------------------------|
| N1、N2 In-outlet            | Flange, Tri-clamp, Thread        |
| NO D                       | M14 x 1.5 Thread(less than 3pcs) |
| N3 Pressure gauge (option) | 1/2"Thread(less than 5pcs)       |
| N4 Drain valve (option)    | 1/4"Thread                       |
| Cartridges connection      | 226Type                          |

## Surface Finish

| Finish type         | Mechanical/electrolytical polishing                                    |
|---------------------|--|
| Polishing precision | 0.3 µ m Inner surface Ra≤0.6 µ m<br>0.4 µ m Outside surface Ra≤0.8 µ m |

## **Dimension Parameters**

|                                      | 1 R              |                  | 3 R              |                  | 5 R              |                  |                  | 9R               |                  |                  |                  |                  |                  |                  |                  |                |
|--------------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|----------------|
|                                      | 10"<br>Cartridge | 20°<br>Cartridge | 30"<br>Cartridge | 40'<br>Cartridge | 10*<br>Cartridge | 20'<br>Cartridge | 30'<br>Cartridge | 40°<br>Cartridge | 10"<br>Cartridge | 20°<br>Cartridge | 30°<br>Cartridge | 40°<br>Cartridge | 10'<br>Cartridge | 20°<br>Cartridge | 30°<br>Cartridge | 40°<br>Cartrid |
| A: Total height                      | 550              | 800              | 1050             | 1300             | 696              | 946              | 1196             | 1446             | 728              | 978              | 1228             | 1478             | 835              | 1085             | 1335             | 1588           |
| B: The distance from inlet to center |                  | 150(Tri-clamp)   |                  | 270(Tri-clamp)   |                  | 270(Tri-clamp)   |                  |                  | 395(Tri-clamp)   |                  |                  |                  |                  |                  |                  |                |
| C: Shell diameter                    |                  | Φ101.6           |                  |                  | Φ200             |                  |                  | Ф219             |                  |                  | Ф325             |                  |                  |                  |                  |                |
| In-outlet N1, N2 size                |                  | 1"               |                  |                  | 3*               |                  | 3"               |                  |                  | 4"               |                  |                  |                  |                  |                  |                |

The above-mentioned data is the standard, it can customize according to customer's requirements.

## **Selection Table**

| [ Qty. of cartridges ] | [ Model of filter stacks ] | [ Shell material ] | [In-outlet connection] | [ O-ring ] |
|------------------------|----------------------------|--------------------|------------------------|------------|
| 5R                     | 20                         | 4                  | К                      | E          |
| 1R=1Pcs                | 10=10" Cartridge           | 4= 304             | F=Flange               | E=EPDM     |
| 3R=3Pcs                | 20=20" Cartridge           | 6= 316L            | K=Tri-clamp            | P=PTFE     |
| 5R=5Pcs                | 30=30" Cartridge           |                    | L=Screw thread         | V= Viton   |
| 9R=9Pcs                | 40=40" Cartridge           |                    |                        | S=Silicone |
| 12R=12 Pcs             |                            |                    |                        |            |

# Sanitary Strainer



## Duplex (multi) Strainer

Duplex (multi) Strainer is composed of two (more) stainless steel filters, can be customized according to the actual situation. It has many advantages, such as reasonable and novel structure, reliably sealing, good fluidity and easy and simple to handle etc. Also this Multipurpose filtering equipment has wide range of application and outstanding adaptation. Delivery pump can be assembled on the mobile cart, in order to move to any production line for filtering.

Duplex (multi) Strainer adopts quick-open connection or flange connection, design pressure are reached to 1.0Mpa.









# Sanitary Strainer



# Sanitary Straight Strainer Filter

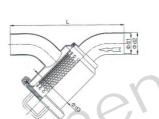


|     | WELD/CLAMP DIN |       |      |  |  |  |  |  |  |
|-----|----------------|-------|------|--|--|--|--|--|--|
| DN  | d1             | d2    | L    |  |  |  |  |  |  |
| 25  | 26             | 70.0  | 000  |  |  |  |  |  |  |
| 32  | 32             | 76.2  | 386  |  |  |  |  |  |  |
| 40  | 38             | 404.0 | 470  |  |  |  |  |  |  |
| 50  | 50             | 101.6 | 472  |  |  |  |  |  |  |
| 65  | 66             |       |      |  |  |  |  |  |  |
| 80  | 81             | 114.3 | 648  |  |  |  |  |  |  |
| 100 | 100            | 154   | 798  |  |  |  |  |  |  |
| 125 | 125            | 219.1 | 1032 |  |  |  |  |  |  |
| 150 | 150            | 210.1 | 1002 |  |  |  |  |  |  |

| ON   |            |       |           |           |  |
|------|------------|-------|-----------|-----------|--|
|      | d1         | d2    | L         |           |  |
| 1"   | 22.1       | 76.2  | 377       |           |  |
| 1/2" | 34.8       | 101.6 | 462       |           |  |
| 2"   | 47.5       | 101.0 | 101.0 402 |           |  |
| 1/2" | 60.2       | 444.0 | 207       | 1         |  |
| 3"   | 72.9       | 114.3 | 637       |           |  |
| 4"   | 97.4       | 154   | 784       |           |  |
| 5"   | 123        | 219.1 | 1004      |           |  |
| 6"   | 146.8      | 210.1 | 1004      | _ 1 \ \ \ |  |
| ngle | type filte | er (  | 40        | 5"        |  |

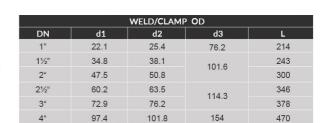
# **Stainless steel sanitary Y Type Strainer**





|     |     | WELD/CLAMP | DIN   |     |
|-----|-----|------------|-------|-----|
| DN  | d1  | d2         | d3    | L   |
| 25  | 26  | 29         | 70.0  | 235 |
| 32  | 32  | 35         | 76.2  | 242 |
| 40  | 38  | 41         | 404.0 | 260 |
| 50  | 50  | 53         | 101.6 | 279 |
| 65  | 66  | 70         |       | 319 |
| 80  | 81  | 85         | 114.3 | 374 |
| 100 | 100 | 104        | 154   | 400 |
| 125 | 125 | 129        | 219.1 | 667 |
| 150 | 150 | 154        | 2.0.1 | 720 |
|     |     |            |       |     |





# + Stainless steel sanitary welded angle type filter



|     | WELD/CLAMP DIN |       |     |     |      |  |  |  |  |
|-----|----------------|-------|-----|-----|------|--|--|--|--|
| DN  | d1             | d2    | Α   | В   | L    |  |  |  |  |
| 25  | 26             | 70.0  | 90  | 200 | 200  |  |  |  |  |
| 32  | 32             | 76.2  | 95  | 300 | 399  |  |  |  |  |
| 40  | 38             | 101.0 | 100 | 070 | 400  |  |  |  |  |
| 50  | 50             | 101.6 | 110 | 370 | 486  |  |  |  |  |
| 65  | 66             |       | 120 |     |      |  |  |  |  |
| 80  | 81             | 114.3 | 145 | 525 | 663  |  |  |  |  |
| 100 | 100            | 154   | 155 | 676 | 823  |  |  |  |  |
| 125 | 125            | 219.1 | 175 | 912 | 1089 |  |  |  |  |
| 150 | 150            | 210.1 | 110 | 012 | 1000 |  |  |  |  |

| WELD/CLAMP DIN |       |       |     |     |      |  |  |  |  |
|----------------|-------|-------|-----|-----|------|--|--|--|--|
| DN             | d1    | d2    | Α   | В   | L    |  |  |  |  |
| 1"             | 22.1  | 76.2  | 76  | 300 | 399  |  |  |  |  |
| 11/2"          | 34.8  | 101.6 | 95  | 370 | 486  |  |  |  |  |
| 2"             | 47.5  | 101.0 | 121 | 370 | 400  |  |  |  |  |
| 21/2"          | 60.2  | 114.3 | 140 | 525 | 663  |  |  |  |  |
| 3"             | 72.9  | 114.5 | 159 | 323 | 000  |  |  |  |  |
| 4"             | 97.4  | 154   | 203 | 676 | 823  |  |  |  |  |
| 6"             | 146.8 | 219.1 | 220 | 920 | 1097 |  |  |  |  |

|       |                   |       |       |       | ΓER Kv |                         |     |       |   |   |  |  |
|-------|-------------------|-------|-------|-------|--------|-------------------------|-----|-------|---|---|--|--|
|       | Wedge wire screen |       |       |       |        | Perforated plate screen |     |       |   |   |  |  |
|       | 0.05              | 1     | 0.2   | 0.3   | 04     | 10X1                    | 0.5 | 1     | 2 | 5 |  |  |
| DN25  |                   |       | 16    |       |        |                         |     | 18    |   |   |  |  |
| DN32  |                   |       | 22.3  |       |        |                         |     | 27.4  |   |   |  |  |
| DN40  |                   |       | 33.5  | 35.3  |        |                         |     |       |   |   |  |  |
| DN50  |                   |       | 53.3  |       |        | 55.8                    |     |       |   |   |  |  |
| DN65  | 68.8              | 88.1  | 91.1  | 96.2  | *      | 103.6                   |     |       |   |   |  |  |
| DN80  | 75.6              | 113.5 | 120   | 124.7 | *      |                         |     | 135   |   |   |  |  |
| DN100 | ×                 | 153.2 | *     | *     | *      |                         |     | 234   |   |   |  |  |
| 1"    |                   |       | 12.6  |       |        | 13.9                    |     |       |   |   |  |  |
| 1½"   |                   |       | 29    |       |        | 29.5                    |     |       |   |   |  |  |
| 2"    |                   |       | 50.1  | 53.8  |        |                         |     |       |   |   |  |  |
| 21/2" | 60                | 73.4  | 77.5  | 80.3  | *      |                         |     | 81.6  |   |   |  |  |
| 3"    | 61.1              | 97.1  | 102.4 | 107.3 | *      |                         |     | 109.9 |   |   |  |  |
| 4"    | *                 | 141.9 | *     | *     | *      |                         |     | 220.8 |   |   |  |  |

<sup>\*</sup> To be consulted

Tests performed at 20°C. Values are valid for fluids with viscosity and density similar to water.

Formula for pressure loss calculation:  $\Delta p = \left(\frac{Q}{K_V}\right)^2$ 

 $\Delta p = pressure [bar]$